

## Mitigating Compliance Risk in Outsourced Pharmaceutical Manufacturing



### Prepare for inspection

Regulatory authorities in Asia Pacific regularly conduct inspections of manufacturing facilities to ensure compliance with GMP standards. These inspections may be scheduled or unannounced, and they evaluate the organization's adherence to quality management systems, production processes and control measures.



### Insist on proper documentation and record keeping

Proper documentation and record keeping is an essential part of GMP enforcement. Contract Development and Manufacturing Organizations (CDMOs) must maintain accurate and detailed records of all manufacturing processes, quality control tests, and any deviations or issues that occur, along with the corrective actions taken.



### Look for evidence of robust Quality Management Systems (QMS).

Manufacturers are required to implement a QMS that ensures consistency in production and control activities. This involves having standard operating procedures in place, conducting regular internal audits and implementing corrective and preventive actions when necessary.



### Know your quality oversight obligations

Companies that use CDMOs for their manufacturing needs are ultimately responsible for the quality, safety, efficacy, and GMP compliance of their products. Conducting your own audits and inspections of CDMOs is important for ensuring adherence to GMPs.



### Other Resources

- [Healthcare & Life Sciences Regulatory](#)
- [Supply Chains](#)

### Key Contacts



**Vivian Wu\***  
Partner, Baker McKenzie  
FenXun  
vivian.wu@  
bakermckenziefenxun.com



**Celeste Ang**  
Principal, Singapore  
celeste.ang@  
bakermckenzie.com



**Elisabeth White**  
Partner and Chair, Asia Pacific  
Healthcare and Life Sciences, Australia  
elisabeth.white@bakermckenzie.com

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